

Hawiflex® glue

Hawiflex®-glue is a high performance glue, developed especially for gluing of Hawiflex® products.

Application:

Useful for many materials as:

Polyurethane (Hawiflex®), metal, glass, wood, fiberglass, rubber, ceramic, concrete, bricks and polystyrene, with and among themselves.

Advantages:

- no need for primer (exception chrome steel)
- degrease only
- quick bonding
- no exhaust ventilation needed
- makes gluing over welding seems easy
- contact glue, immediate bonding

Manual:

1. If needed; cut back old glue to 1–3 mm height.
2. Degrease ground f.ex. with acetone and let dry out completely.
3. Apply Hawiflex®-glue on ground as required and smooth over with scraper.
4. Press Hawiflex® to ground with maximum power within the next 10 minutes.
5. Remove overflowing glue with a dry towel; do not use dissolvent.

A product by:

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Eco-friendly, does not contain isocyanates, solvents or silicone

Technical data	
Content:	290 ml
Color:	black
Application temperature:	+5°C to +35°C
Temperature resistance:	-40°C to +90°C
Pot life:	< 15 Min (20°C/50% humidity)
Curing speed:	approx. 3 mm/24 hours (DIN 50014)
Shelf life:	12 months in an unopened cartridge on a dry place (+5°C to +30°C)

The curing time depends on layer thickness, temperature and relative humidity.

Characteristics:

- Remains permanently elastic after curing within temperatures ranging from -40°C to +120°C
- Does not shrink, resists vibrations, neutrally cross-linking, odorless, fast curing
- Good UV and aging resistance
- No bubble formation
- No marking required
- LABS-free
- Solvent-free

Chemical resistance:

- **Good:** Water, seawater, aliphatic solvents, oils, fats, diluted inorganic acids, alkalis
- **Moderate:** Ester, ketone, aromatics
- **Bad:** concentrated acids, chlorinated hydrocarbons

Warnings:

Contains: (3-AMINOPROPYL)

TRIMETHOXYSILANE;

VINYLTRIMETHOXYSILANE.

EUH210: Safety datasheet available on request.

Optional:

Also available with 360° rotatable cartridge tip.

